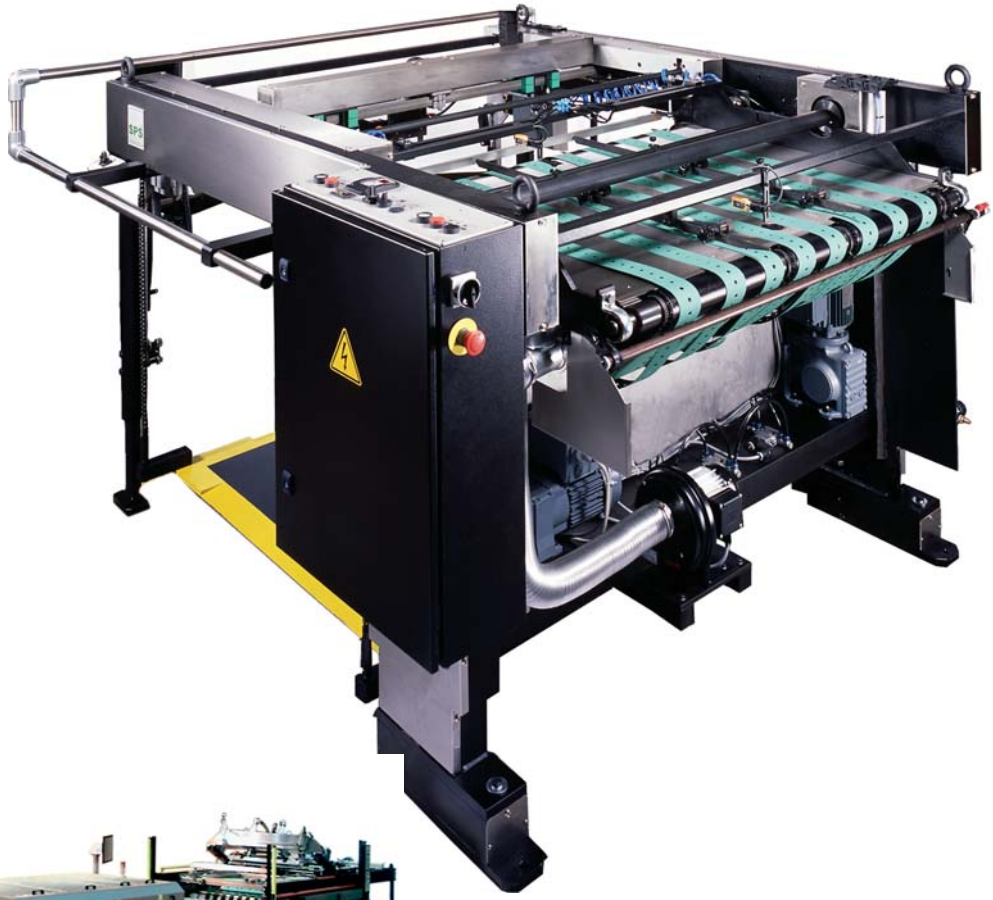
SPS® AUTOSTACK

Automatic Sheet Stacker for In-Line Operation





Solutions for true in-line production -
from clean sheet infeed to perfect stack.

■ standard features of the basic model:
- adjustable front stop and side pile flaps
- flap movement and counter actuated with sheet arrival
- belt infeed with variable transfer speed
- belts with individual tensioning, sheet guide rollers
- compressed-air-assisted sheet transfer from pile

● optional ***synchroline*** functions in line with SPS®presses:
- automatic conveyor activation with print start
- main cycle functions controlled from stacker panel
- sheet jam detection - connected to >*stop print-end*< at press with pilot lamp
- pile loading height detection incl. operator advance message with pilot lamp

SPS® AUTOSTACK

TECHNICAL DATA		AS 1	AS 2
Max. sheet size l * w	mm * mm in. * in.	550 * 750 [1] 21* 30	750 * 1060 30 * 41
Min. sheet size l * w	mm * mm in. * in.	250 * 300 10 * 12	280 * 420 11 * 17
Max. pile load (gross weight)	N lbs.	6000 1400	10000 2200
Length L Width W Height [2] H	mm / ft. in. mm / ft. in. mm / ft. in.	1590 / 5' 3" 1790 / 5'11" 1140 / 3' 9"	2030 / 6' 8" 2120 / 7' 1140 / 3' 9"

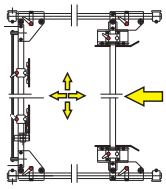
[1] enlargement to max. sheet width of 800 mm (31.5") on request
[2] basic height plus mirror; high pile versions on request

Option	○
SPS® ***synchroline*** functions (with printing press)	○
high-pile version (max. + 300 mm) *)	○
non-stop operation *)	○
color camera with monitor	○
vacuum on infeed + blast air bar	○
sheet corrugation wheel set *)	○
anti-static basic set: discharge bars (top & bottom)	○
anti-static extension: nozzles for ionized blast air	○
centralized format adjustment	○
SPS® ***serismart F***: motorized setup **)	○

*) available for AS2 only
**) in combination with *serismart F* on press only

All specifications given in this brochure are subject to possible alteration.

standard





Standard design:
>*shift-to-size*< pile flap adjustment.



Clearly laid-out panel for maximum ease of operation-with START / STOP functions for the printing press.

optional

Quick format set-up option:
All adjustments to varying sheet sizes are combined with true-size gauges and hand wheels. Changing of jobs is a matter of a few turns only. Including sequenced front stops for positive sheet alignment to infeed.





Non-stop option

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